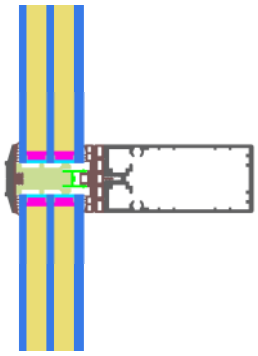
Certificate

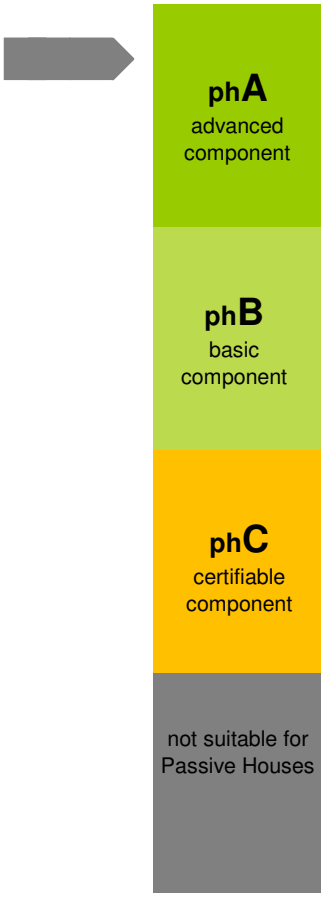
Certified Passive House component
for cool, temperate climate, valid until 31.12.2015

Passive House Institute
Dr. Wolfgang Feist
64283 Darmstadt
GERMANY

Category: **Inclined Curtain Wall**
Manufacturer: **LAMILUX Heinrich Strunz GmbH**
95111 Rehau, GERMANY
Product name: **CI-System Glasarchitektur PR60$_{energysave}$ (inclined)**



Passive House Efficiency Class



The following comfort criteria were used in awarding this certificate:

Given a Ug value of 0,72 W/(m²K) by 45° inclination and an element size of 1.20 m by 2.50 m,

U_{CWi} = 0,81 W/(m²K) ≤ 1.00 W/(m²K)

Taking into account the installation based thermal bridges, and provided that the installation is, with regard to the thermal bridges, equal or better than shown in the data sheet, the facade meets the following criterion.

$U_{CWi,installed}$ ≤ 1.00 W/(m²K)

Thermal data of the construction

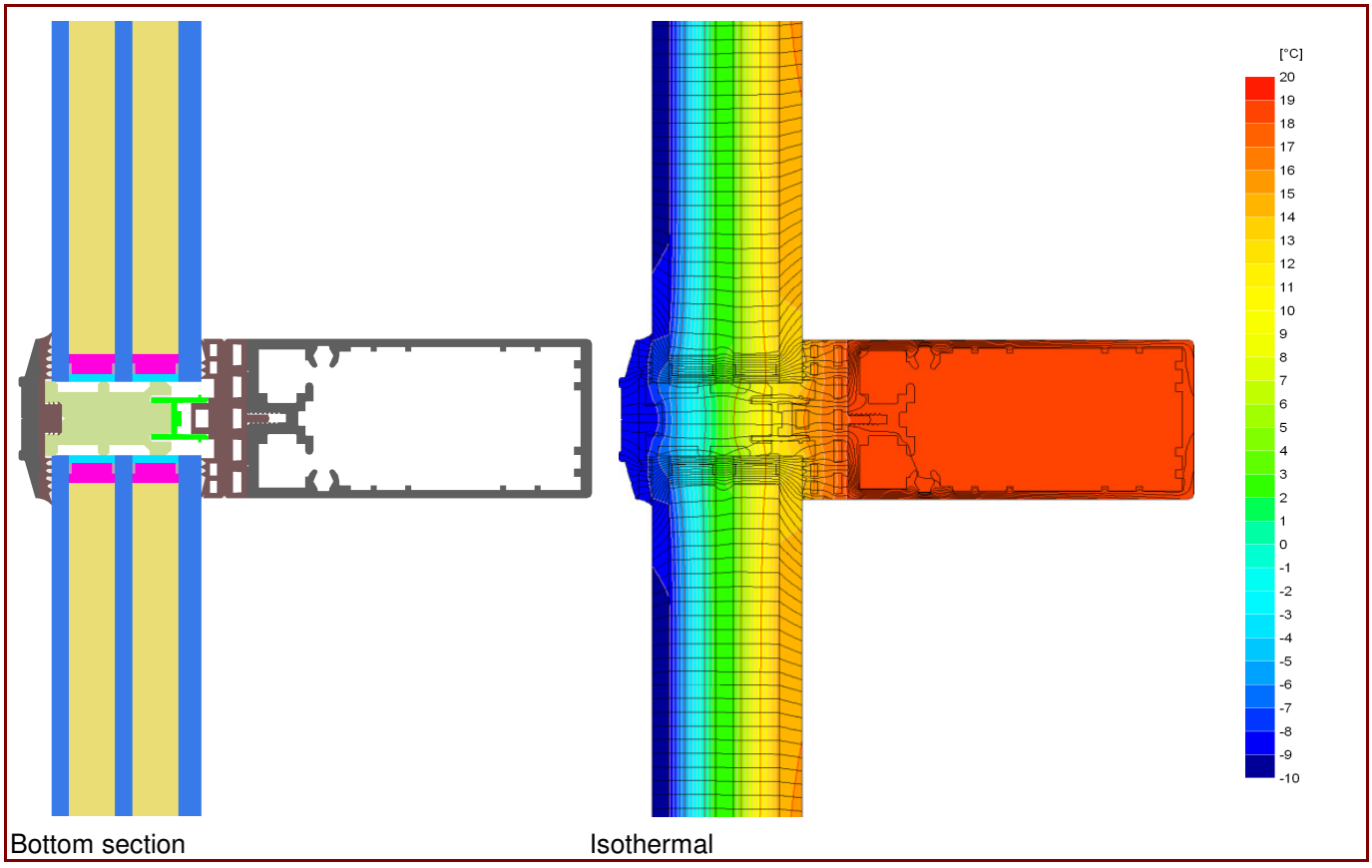
	U_f-value [W/(m²K)]	Width [mm]	Ψ_g [W/(mK)]	$f_{Rsi=0,25}$ [-]
Spacer			SuperSp. TriSeal PU*	
Transom (t)	0.79	60	0.034	0.79
Mullion (m)	0.79	60	0.034	
Thermal glass carrier bridge χ_{GT} [W/K]:				0.010

*Spacers of lower thermal quality, especially those made of aluminium, lead to significantly higher thermal losses and lower temperature factors.

Further information see data sheet

Data Sheet LAMILUX CI-System Glasarchitektur PR60$_{energysave}$ (inclined)

Manufacturer LAMILUX Heinrich Strunz GmbH
95111 Rehau, GERMANY
Tel.: +49 (0) 9283 595 0
www.lamilux.com



Bottom section Isothermal

Description

Aluminium construction, Aluminium pressure-strip. PE-foam insulator in the glazing rebate, plastic glass-carrier on stainless steel bolts. Used Pane: 52 mm (6/16/6/16/8), intersection of the Glass: 16 mm. Used spacer: SuperSp. TriSeal PU

Thermal data

	U_f-value [W/(m²K)]	Width [mm]	Ψ_g [W/(mK)]	$f_{Rsi=0.25}$ [-]
Spacer			SuperSp. TriSeal PU*	
Transom (t)	0.79	60	0.034	0.79
Mullion (m)	0.79	60	0.034	
Opening element				
-				
Thermal glass carrier bridge χ_{GT} [W/K]:				0.010
1: Includes ΔU = 0,13 W/(m²K), Determined by measurement 2: Determined by 3D thermal flux simul. (PHI)				

* Spacers of lower thermal quality leading to higher thermal losses and lower temperatures.

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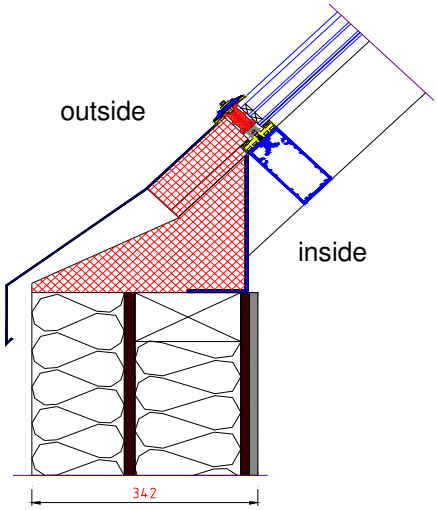
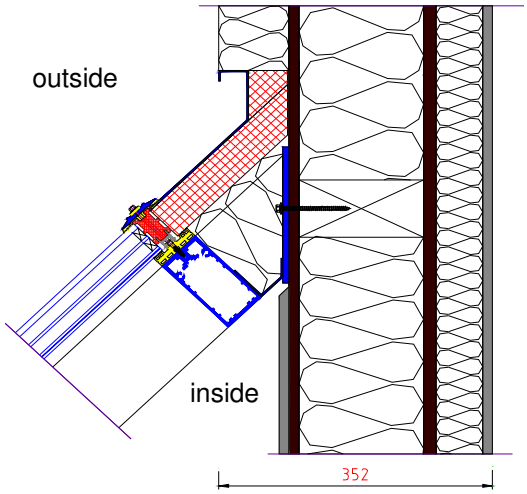
Installation





Installation based thermal bridge $\Psi_{instal.}$ in Passive House suitable walls

Position		Timber wall
Bottom	[W/(mK)]	0.096
Side/top	[W/(mK)]	0.109
$U_{CW,i,instal.}$	[W/(m²K)]	0.92

Explanatory notes

The window U-facade were calculated based on a 1.20 m by 2,50 m window U_g = 0.72 W/(m²K).
If other glazing is used, the facade U-value changes as follow:

U Glazing	**U_g** [W/(m²K)]	0.80	0.90	1.00
U Facade	**$U_{CW,i}$** [W/(m²K)]	0.89	0.98	1.07

Depending on the thermal losses through opaque elements, windows are categorised into efficency classes. These thermal losses include the losses through the frame, multiplied by its width, the thermal bridge at the edge bond as well as the length of the edge bond.
Please ask the manufacturer for a detailed report.

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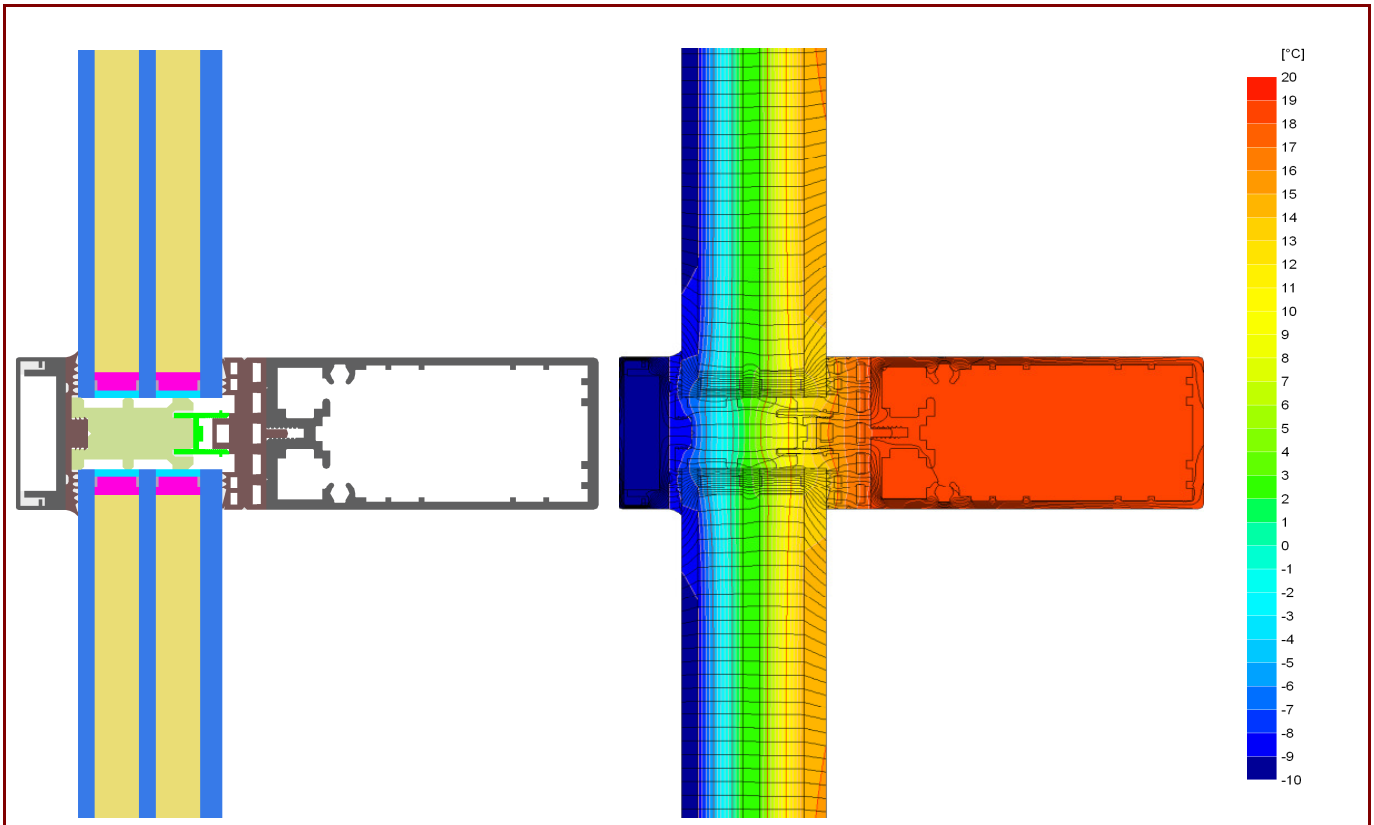

Bottom section Isothermal

Description

Aluminium construction, Aluminium covering- and pressure-strip. PE-foam insulator in the glazing rebate, plastic glass-carrier on stainless steel bolts. Used Pane: 52 mm (6/16/6/16/8), intersection of the Glass: 16 mm. Used spacer: SuperSp. TriSeal PU.

Thermal data for the window frame

	U-Wert [W/(m²K)]	**Breite** [mm]	**Ψ_g** [W/(mK)]	**$f_{Rsi=0,25}$** [-]
Spacer			SuperSp. Tri-Seal PU*	
Transom (t)	0.78	60	0.034	0.790
Mullion (m)	0.78	60	0.034	
Thermal glass carrier bridge χ_{GT} [W/K]:				0.010

1: Includes ΔU = 0,13 W/(m²K), Determined by measurement
2: Determined by 3D thermal flux simul. (PHI)

* Spacers of lower thermal quality leading to higher thermal losses and lower temperatures.